



EN ISO/IEC 17065
S1-355

**BUREAU
VERITAS**

CERTIFICATE

awarded to

EAST METAL SIA

**Uzvaras iela 55a, Dobele, LV-3701, Latvia
Uzvaras iela 55, Dobele, LV-3701, Latvia
Uzvaras iela 57, Dobele, LV-3701, Latvia
Stiklu iela 7g, Daugavpils, LV-5404, Latvia**

Bureau Veritas Latvia certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard

EN ISO 3834 – 2: 2006

“Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements” and Bureau Veritas requirements for welding.

Certificate N°: **S1-355-20/081**

Contract N°: **LV/704/20**

Original approval date: **07/07/2011**

On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Auditors qualified for this.

To check the validity date of this certificate, please call +371 67323246.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation

Annex to certificate on 1 (one) page is integral part of this certificate.

Certificate issued on: **03/09/2020**

Version: **1**

This certificate is valid until: **02/09/2023**

Made at: **Bureau Veritas Latvia,
Dunties street 17a, Riga, LV-1005, Latvia**

Member of the Board



Iveta Lazdiņa



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ANNEX TO CERTIFICATE N° S1-355-20/081

Type of products: **Steel and Aluminium constructions**

Product Standards: **EN 1090-2:2018**

Parent Materials groups (according CEN ISO/TR 15608:2006):

Groups 1, 2, 3, 7, 8, 10, 22, 23

Welding and allied processes (according to ISO 4063):

- 131** (MIG welding with solid wire electrode),
- 135** (MAG welding with solid wire electrode),
- 136** (FCAW tubular-cored arc welding with active gas shield),
- 138** (MAG welding with flux cored electrode),
- 141** (TIG welding with solid filler material),
- 142** (autogenous TIG welding),
- 783** (drawn arc stud welding).

Welding position (according to ISO 6947):

PA, PB, PC, PD, PE, PF, PG, PH, PJ

Responsible welding co-ordinator:

Artis Koško, born 18.10.1987 (IWE) – **Dobele**
Vitālijs Vaidaševičs, born 03.09.1989 (IWE) - **Daugavpils**

Deputy welding co-ordinator:

Jeļena Čuhina, born 04.05.1994 (IWE) - **Dobele**
Dmitrijs Šišonkovs, born 19.05.1988 (BV assessment on 31.08.2020) - **Daugavpils**

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welders:	ISO 9606-1, ISO 14732
Welding coordination personnel:	ISO 14731
Non-destructive testing personnel:	ISO 9712
Welding procedure specifications:	ISO 15609-1
Qualification of welding procedures:	ISO 15613; ISO 15614-1; ISO 15614-2 ; ISO 14555
Post weld heat treatment (sub-contracted):	ISO 17663
Inspection and testing during welding:	ISO 13916; ISO/TR 17671-2; ISO/TR 17844
Inspection and testing after welding (sub-contracted):	ISO 17635; ISO 17636; ISO 17637; ISO 17638; ISO 17639; ISO 17640; ISO 15549:2019
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	ISO 17662

On: **03/09/2020**

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